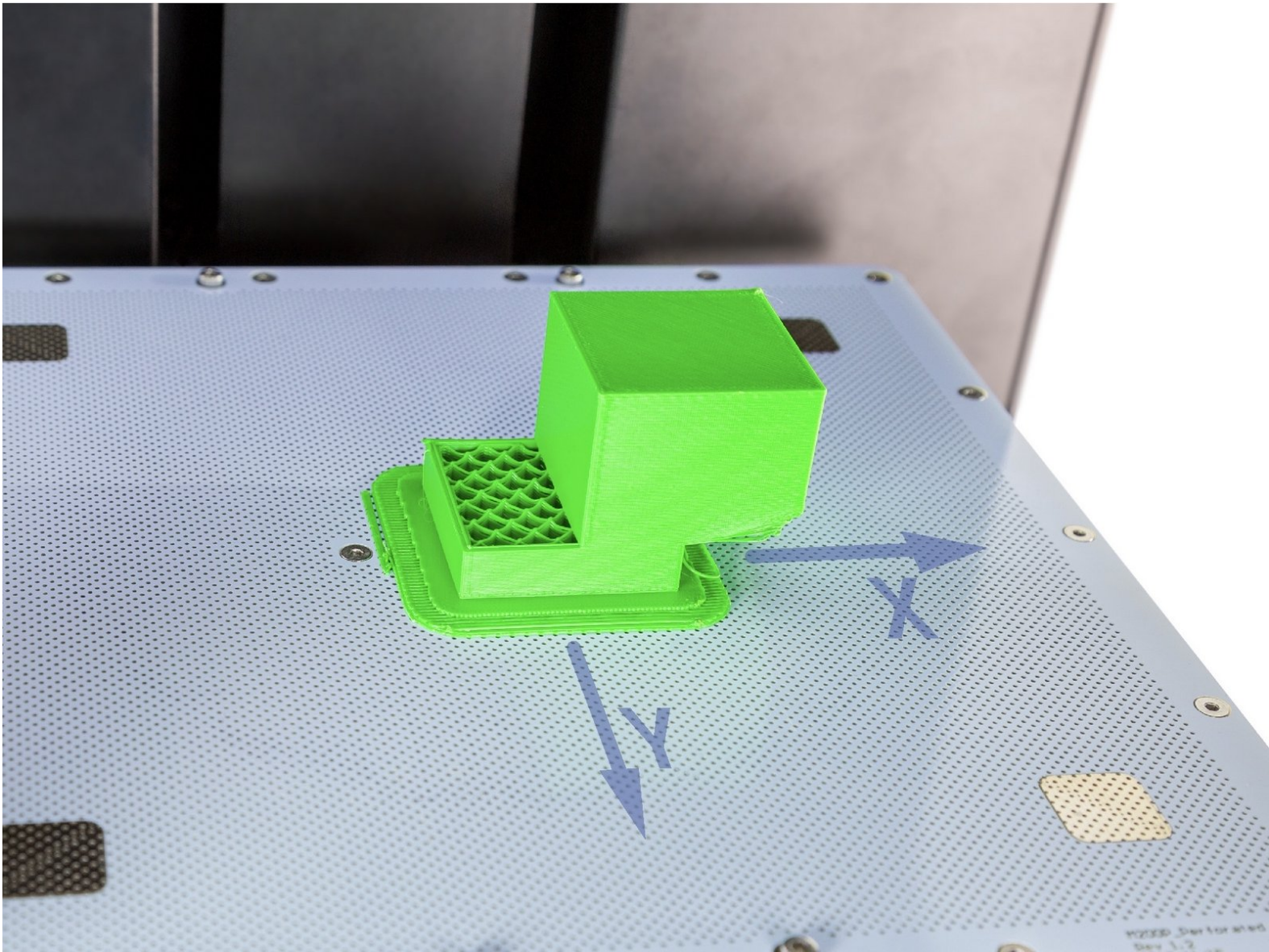




# Layer Shifting

How to identify layer shifting

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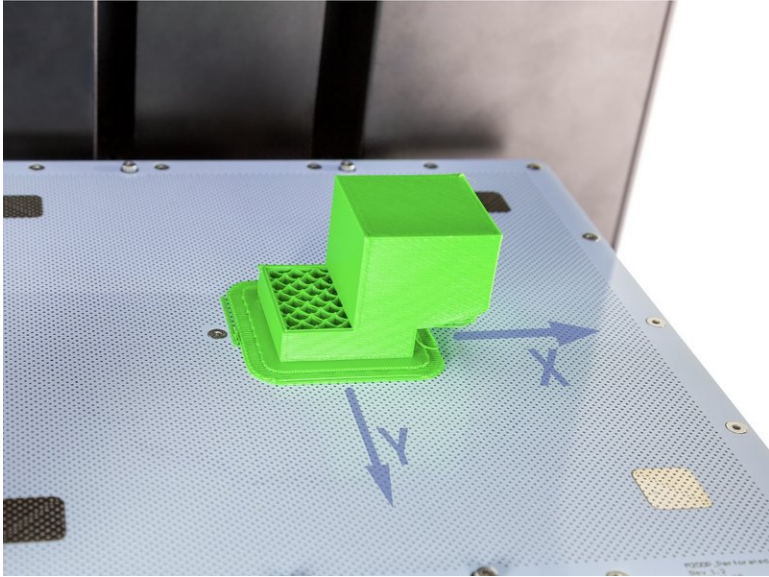


## Introduction

While most malfunctions take place within the Smart Extruder, some are a result of the printer itself.

## Step 1 — What is Layer Shifting?

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- Layer shifting is identified by a discontinuity in the print
- The layers may suddenly or gradually move in one particular direction
- If layer shifting is present, inform your Senior Lab Manager so that they can repair the printer