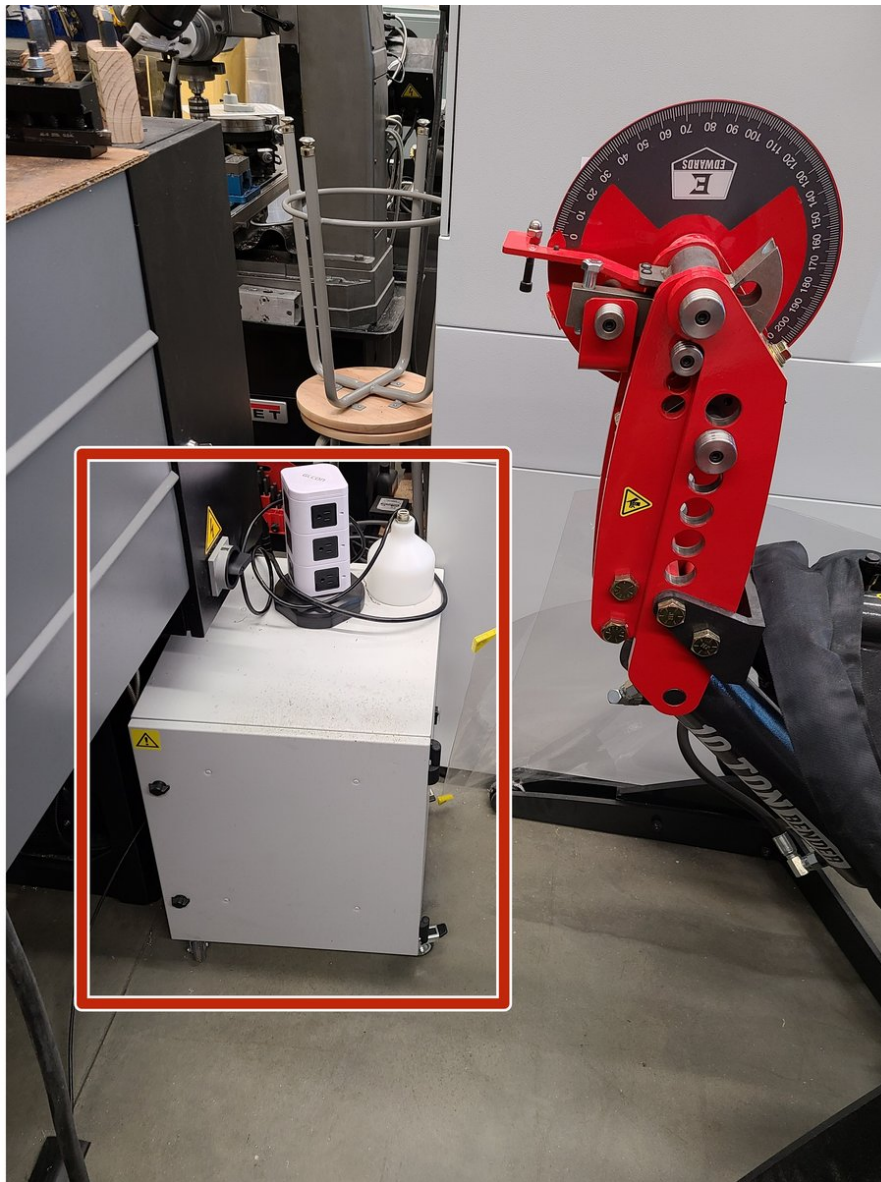




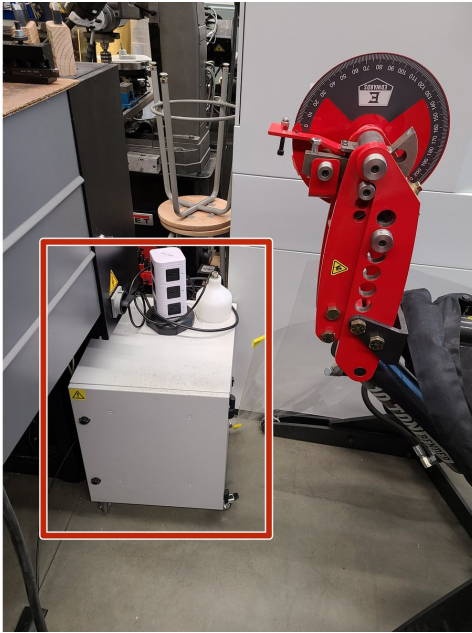
Cleaning the Vacuum

This guide will assist you in cleaning out the external vacuum for the Datron

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Step 1 — Locating the Vacuum



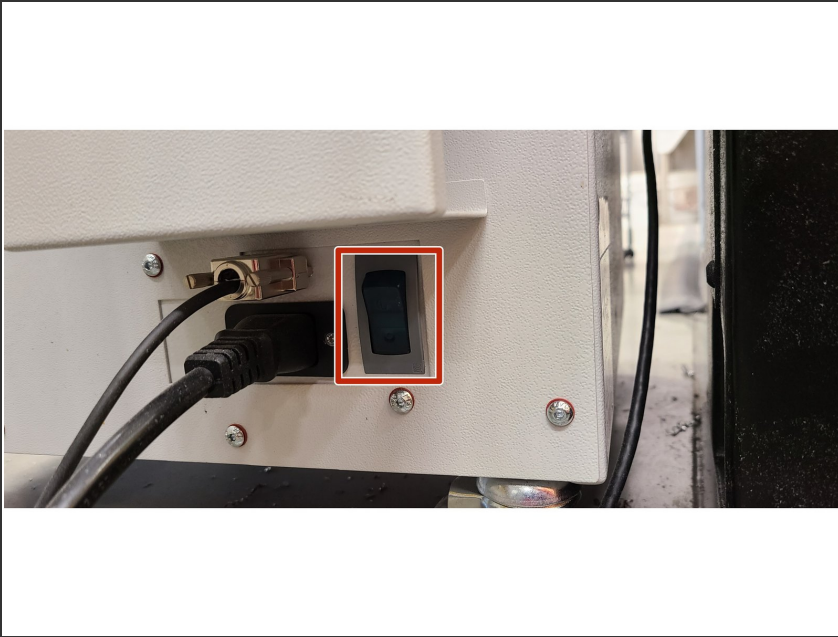
- The Datron has an external vacuum that sits behind the machine next to the lathe.

Step 2 — Turning off the Datron



- If you have not done so already, make sure to turn off the Datron before servicing the vacuum. You can find how to do this in the Datron guides.

Step 3 — Turning off the Vacuum



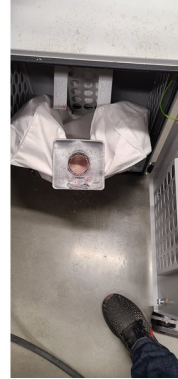
- Switch the vacuum cleaner off before opening the machine. The power switch is highlighted in the red box.

Step 4 — Opening the Vacuum Door



- Twist both knobs to open the door. It should pop open when it has been properly unlocked.

Step 5 — Removing the Bag



- First, push down on the metal holder. It will swing downwards and detach the bag from the input tube. (Pictures 1 and 2)
- Second, slide the bag down from the prongs and remove from machine. (Picture 3)

Step 6 — Emptying the Bag



- Take the bag over to one of the trash cans and empty the contents into the can.

Step 7 — Resetting the Vacuum



- Replace the bag back into the vacuum. Sliding it back into the prongs
- Push up the slate so that the bag sits itself into the output pipe. Push until you hear a click.
- Close and lock the door.
- Turn on the power switch.