

# **General Starting Procedures**

This guide will show you what you need to do before and/or during spindle warm-up before you run a program.

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### Step 1 — Ethanol Level Check



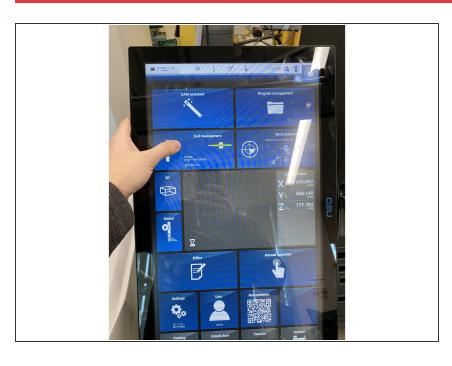
 After starting the spindle warm-up, go to the back of the machine

#### **Step 2** — Canister Check



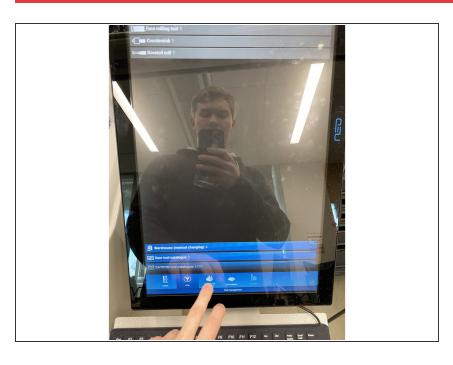
 Check the canister down to the bottom left and make sure that the clear tube has liquid in it, preferably more than a quarter up from the bottom at least.

#### **Step 3** — **Tool Management**



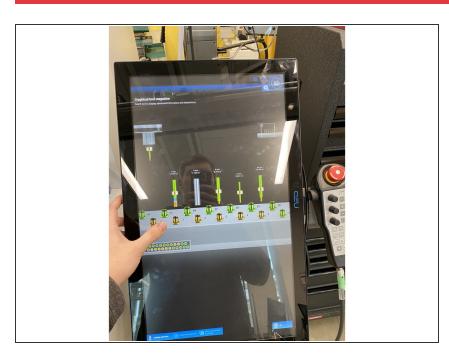
 After that, return to the home screen and click on tool management.

## Step 4



 Once in tool management, click on graphical tool magazine.

## **Step 5** — **Graphical Tool Magazine**



 From this screen, you can check to see if all your tools are in the machine before you cut.