

Domino Joiner

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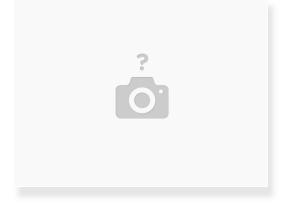


Step 1 — **Domino Joiner**



- Safety goggles are required to work in the woodshop.
- Ear protection is encouraged, but not required.

Step 2 — Dress Code



- Long pants and short sleeves are required.
- NO GLOVES they can get caught in the machinery
- Closed toed shoes are required

Step 3 — Setting the Angle







- Turn the lever shown
- Push the large knob until the head reaches the desired angle.
- Most cuts will be made at 90 degrees, as this allows you to reference the top of your workpiece.

Step 4 — Setting the Height

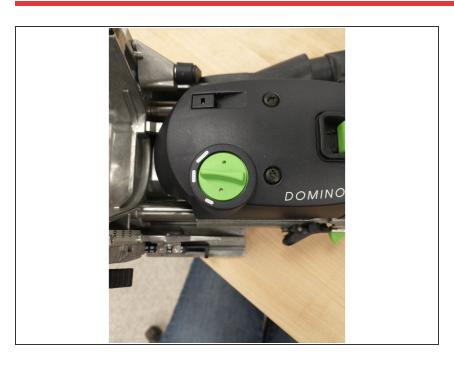






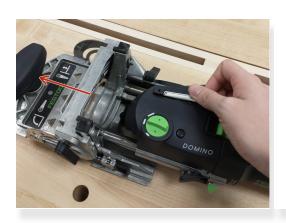
- Rotate the lever shown, then push up the head.
- Push in the stepped bar until the desired height in millimeters is highlighted.
- (i) A good rule of thumb is to set the height to half of the thickness of the peice.

Step 5 — Setting the Domino Width



 WITH THE MACHINE ON, turn the knob to the desired domino width.

Step 6 — Changing the Bit







- Use one of the provided wrenches to pop the button out, then pull the head off of the machine.
- Press the lock button and use the wrench to unscrew the bit.
- Choose a new bit that corresponds to your chosen domino size, labeled on the box.
- Make sure to double check the size engraved on the bit to avoid any hole size mistakes.

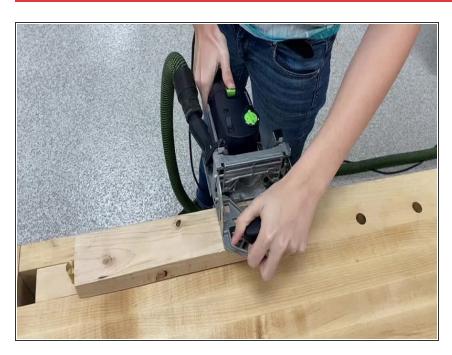
Step 7 — Making Domino Holes





- Hold the front knob and align the machine where you want a hole.
- Depress the lever shown and push the handle of the machine into the head.
- Make sure to keep a steady stance to avoid a messy hole.

Step 8



 Keep steady pressure on the front knob as the joiner is cutting to keep it from moving.